

Date: Wednesday, 2/15/2006 10:04:05 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN PIN ASSEMBLY
Job Number	: 25811		
Estimate Number	: 11492		
P.O. Number	: N/A	Part Number	: D2444
This Issue	: 2/15/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2444 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 25272	Drawing Revision	: B
		Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 2/22/2006
Checked & Approved By	: <u>[Signature]</u>	Qty:	13 ⁴⁰ Um: Each
Comment	: Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D26906	Lanyard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Lanyard

Qty Part Number Description Batch

1	D2690-6Lanyard	B19300
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2.0	BLRS002	Pip Pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pip Pin

Qty Part Number Description Batch

1	BLRS-002 Pip Pin	M14965
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3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2444 as per Dwg D2444

Identify as D2444

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: LD Date: 06/02/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: PIN PIN ASSEMBLY

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

S4C 06/02/16

(12)

SP 06/02/16

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries